## ANSI B36.10 Carbon Steel Seamless Pipes Weight in KG/MTR

ASTM PIPE SCHEDULE - Wal = Wall Thickness Milimeter- Weighs in Kg. / Mtr

Nominal Pipe Size		O/D	1	Schedule 10		Schedule 20		Schedule 30		Schedule STD		Schedule 40		edule 60	Schedule Extra Strong (XS)		Schedule 80		Schedule 100		Schedule 120		Schedule 140		Schedule 160		Schedule Double Extra Strong	
mm	inch	Mm	mm	Kg/m	mm	Kg/m	mm	Kg/m	Wall	wt.	Wall	wt.	Wall	wt.	Wall	wt.	Wall	wt.	Wall	wt.	Wall	wt.	Wall	wt.	Wall	wt.	Wall	wt.
3	1/8	10.3	-						1.73	-	1.73	0.37			2.41	0.47	241	0.47										
6	1/4	13.7							2.24	0.63	2.24	0.63			3.02	0.80	3.02	0.80										
10	3/8	17.1							2.31	0.84	2.31	0.84			3.20	1.10	3.20	1.10										
15	1/2	21.3							277	1.27	277	1.27			3.73	1.62	3.73	1.62							4.78	1.95	7.5	255
20	3/4	26.7							2.87	1.69	2.87	1.69			3.91	2.20	3.91	2.20							5.6	290	7.82	3.64
25	1	33.4							3.38	250	3.38	250			4.55	3.24	4.55	3.24							6.4	4.24	9.0	5.45
32	1.1/4	422							3.56	3.39	3.56	3.39			4.85	4.47	4.85	4.47							6.4	5.61	9.7	7.77
40	1.1/2	48.3							3.68	4.05	3.68	4.05			5.08	5.41	5.08	5.41							7.14	7.25	10.2	9.56
50	2	60.3							3.9	5.44	3.9	5.44			5.5	7.48	5.5	7.48							8.7	11.11	11.1	13.4
65	21/2	73/0	$\Box$						5.16	8.63	5.16	8.63			7.0	11.41	7.0	11.41							9.5	14.92	14.0	20.4
80	3	88.9							2.2	11.3	2.2	11.3			7.62	15.3	7.14	15.3							11.13	21.35	15.24	27.7
90	3.1/2	101.6							5.74	13.57	5.74	13.57			8.08	18.63	8.08	18.63									16.2	34.1
100	4	114.3							6.02	16.07	6.02	16.07			8.56	22.3	8.56	22.3		11.13	11.13	28.32			13.5	33.5	17.12	41.03
125	5	141.3							6.55	21.77	6.55	21.77			9.53	30.9	9.53	30.9		127	127	40.2			15.9	49.11	19.0	57.4
150	6	168.3							7.11	28.26	7.11	28 26			10.97	425	10.9	425		14.3	14.3	54.2			18.3	67.5	21.95	79.22
200	8	219.1			6.35	33.3	7.0	36.8	8.2	425	8.2	425	10.3	53.1	127	64.6	127	64.5	15.1	75.92	18.3	90.4	20.6	100.9	23.0	111.27	22.23	108.0
250	10	273.0			6.35	41.7	7.8	51.3	9.27	60.3	9.27	60.3	12.7	81.5	127	81.5	15.1	96.0	18.3	114.7	21.44	133.0	25.4	155	28.6	172.3	25.4	155.0
300	12	323.8			6.35	49.7	8.4	65.2	9.53	73.8	10.3	79.7	14.3	109.0	127	97.4	17.4	132.0	21.4	160.0	25.4	187.0	28.6	208	33.3	238.7	25.4	187.0
350	14	355.6	6.35	54.6	7.92	68.1	9.53	81.3	9.53	81.3	11.13	94.6	15.1	126.4	127	107.0	19.0	158.0	23.8	195.0	27.8	224.0	31.8	253.5	36.7	281		
400	16	406.4	6.35	626	7.92	77.9	9.5	93.3	9.53	93.3	127	123.0	16.7	160.0	127	123.0	21.44	203.0	26.2	245.0	30.9	286.0	36.53	333	40.5	366.0		
450	18	457.2	6.35	70.5	7.92	87.7	11.1	122.0	9.53	105.0	14.3	156.0	19.0c	206.0	127	130.0	23.8	254.0	21.4	310.0	34.0	363.0	39.7	408.3	45.2	459.0		
500	20	508.0	6.35	78.5	9.53	117.2	127	155.1	9.53	117.2	15.1	183.0	20.6	248.0	127	155.1	26.2	311.0	325	381.0	38.1	441.0	44.4	508	50.0	564.0		
550	22	558.8	6.35	86.4	9.53	129.0	127	171.0	9.53	129.0			22.2	294.0	127	171.0	28.6	373.0	34.0	451.0	41.3	526.0	47.6	600	54.0	672.0		
600	24	600.5	6.35	945	9.53	141.0	14.3	210.0	9.53	141.0	17.4	255.0	24.5	355.0	12.87	187.0	30.9	442.0	38.8	547.7	46.0	640.0	52.4	720	59.5	808.0		
650	26	660.4	7.92	127.0	127	203.0			9.53	153.0				202	127								_					
700	28	711.0	7.92	137.4	127	218.0	15.8	292.0	9.53	165.0				218	12.7						A 1	106 Gr						
750	30	7620	7.92	147.0	12.7	234.6	15.8	292.6	9.53	176.0				234	12.7							API -	- SL -		~ /			
800	32	812.8	7.92	157.0	12.7	250.6	15.8	3125	9.53	188.2		3649		251	12.7	A 333 Gr 6												

12.7

12.7

266

282

34

36

850

900

863.6 7.92 167.0 12.7 282.4 15.8 351.7 9.53 200.0 17.5 420.4

914.4 7.92 176.6 127 282.4 15.8 352.2 9.53 212.0 19.1

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